

PHYSICAL CHARACTERISTICS:

1. Excellent resistance to aging.
2. Good resistance to degradation from heat, cold, and water.
3. Excellent strength from application to complete cure.

COVERAGE RATES:

A coverage rate of 60 sq. ft. of finished roof, per gallon, should be expected. Coverage rates will vary depending upon the type of substrate and substrate surface. Some substrates are more porous and will absorb more adhesive resulting in a lower coverage rate. Other substrates have smooth dense facers resulting in a higher coverage rate. Coverage rates are based on applications using a 3/8 inch solvent based paint roller cover.

PACKAGEING:

Available in:

1 gallon pails	4-pails per carton
5 gallon pails	45 pails per pallet

PRECAUTIONARY DATA:

1. **Extremely flammable.** Vapors may ignite explosively under certain conditions. Do not smoke when using. Keep away from open flames, sparks, and other sources of ignition. Provide adequate ventilation. Close containers after use.
2. Avoid contact with skin and eyes. Protective eyewear along with OSHA approved gloves should be worn.
3. Do not thin.
4. When using in cold temperatures, keep adhesive at room temperature before applying.
5. Keep out of reach of children.
6. Toluene is recommended for the clean-up of wet Bonding Adhesive.
7. Always cover adhesive when not in use. Do not allow adhesive to "skin over", or sit open for extended periods. Opened containers can be sealed and reopened depending upon storage conditions and previous open time. Reuse after one week is not recommended.
8. For professional use only.
9. Use only in well ventilated areas.
10. Refer to RPI Application Specifications, Product Data Sheets, MSDS data, and Precautionary Data, prior to application of RPI Bonding Adhesive.

SHELF LIFE:

1. When stored in original unopened containers at temperatures between 60° F (15.6°C) and 80° F (26.7 C), a shelf life of 12 months can be expected.
2. The expected shelf life can be shortened if product is stored in temperatures exceeding recommended storage levels.

RECOMMENDED STORAGE:

1. Store in original unopened containers at temperatures between 60° F and 80° F.
2. When stored in cooler temperatures, allow material to warm to room temperature before using.
3. Do not allow material to be stored in direct sunlight.
4. Rotate stock. Do not use product past 12 month shelf life.

Information stated on this Roofing Products International, Inc. Data Sheet is intended to provide basic guidance as to storage, application, coverage, shipping, and other product data. Information is subject to change without notice. For more information regarding this product, refer to RPI MSDS, and the RPI Specification Manual. As neither Roofing Products International, Inc. nor its representatives practice structural engineering or architecture, RPI disclaims any responsibility and offers no opinion as to the structural soundness of any structure on which its products may be applied. The building owner should obtain the services of a competent structural engineer before proceeding. RPI accepts no responsibility for any structural failure or resultant damages. No Roofing Products International, Inc. representative is authorized to vary this disclaimer.



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